

Work Order ID 50945



Page 1

July 28, 2009 7:38:26 AM

Item ID: D350-766-011

Accept



Setup Start



Revision ID: A

Stop



Item Name: Interior Trim, Aft Bulkhead

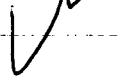
Start Date: 7/30/09 Start Qty: 4.00

Cust Item ID:

Required Date: 8/07/09 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan:  Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start



Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| IIN D350-766 | Rev A | | | | | | | | |

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D350-766-011 CHG001

Per Ecn 05-~~543~~
-543

CHC7002

8 09/02/09

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00



MD 09/02/07

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

⇒ 8 09/02/07
09/02/07



φ

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 50945



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July 28, 2009 7:38:26 AM

Item ID: D350-766-011

Accept



Setup Start



Revision ID: A

Stop



Item Name: Interior Trim, Aft Bulkhead

Start Date: 7/30/09 Start Qty: 4.00



Cust Item ID:

Required Date: 8/07/09 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
| 130 | | 0.00 | | | | | | | |
| | Packaging | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D350-766-011 □ Location: _____ □ PPP Rev: <u>B</u> | | | | | | | | |
| 140 | | 0.00 | | | | | | | |
| | QC21- Final Inspection - Work Order Release | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

Rec'd 8/29 @ 11:00 AM

09/08/25 HJ

u 09.08.29

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|---------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector: |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

July 28, 2009 7:38:25 AM

Page 1

Work Order ID: 50945

Parent Item: D350-766-011RevA

Parent Item Name: Interior Trim, Aft Bulkhead

Comments:

Start Date: 7/30/09

Required Date: 8/07/09

Start Qty: 4.00

Required Qty: 4.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| AN526-1032R12 | x2 | Purchased | No | | | 120 | Each | 142.0000 | 8.0000 | ✓ | | |



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

142

1568

142

120

Each

41.0000

8.0000



AN526-1032R20

x2

Purchased

No



Screw

8 x 15.00 MD 09/08/17

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

41

10216

41

120

Each

180.0000

32.0000



CCR274SS3-4

x8

Purchased

No



Cherry Rivet

8 x 10216 MD 09/08/17

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

180

107438

180

120

Each

0.0000

4.0000



D3655-1RevB

Manufactured

No



PANEL

32 x 107438 MD 09/08/17

50947 SP

Picklist Print

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July 28, 2009 7:38:25 AM

Work Order ID: 50945

Parent Item: D350-766-011RevA

Parent Item Name: Interior Trim, Aft Bulkhead



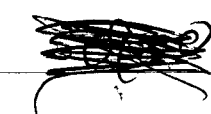

Comments:

Start Date: 7/30/09

Required Date: 8/07/09

Start Qty: 4.00

Required Qty: 4.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---|------------------|-----------------|--------------------|----------------|--------------------------|---|----------------|---------|
| S +4 D3655-3RevB  | X1 | Manufactured | No |  | | 120 | Each | 0.0000 | 4.0000 |  | | S050948 |
| PANEL MS21059L3  | X4 | Purchased | No | | | 120 | Each | 686.0000 | 16.0000 | | | |
| Nut Plate | | | | | | | | | | | | |

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

686

109962

186

111925

500

16 x 109962 MD 09/08/17

July 28, 2009 7:38:25 AM

Shop Packet Print

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

| Installation | Weight | LATERAL | | LONGITUDINAL | |
|---|-------------------|-------------------|-------------------------|------------------|-------------------------|
| | | Arm | Moment | Arm | Moment |
| D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit) | 13.2 lb 6.0 kg | 0 in 0 m | 0 in-lb 0 m-kg | 113 in 2.87 m | 1492 in-lb 17.2 m-kg |
| D350-766-013 Interior Trim Kit (Ceiling Trim Kit) | 11.0 lb 5.0 kg | 0 in 0 m | 0 in-lb 0 m-kg | 91 in 2.31 m | 1001 in-lb 11.6 m-kg |
| D350-766-015 Interior Trim Kit (Canopy Post Trim Kit) | 5.2 lb 2.4 kg | 0 in 0 m | 0 in-lb 0 m-kg | 42 in 1.07 m | 218 in-lb 2.6 m-kg |
| D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit) | 14.3 lb 6.5 kg | 2.77 in 0.07 m | 39.6 in-kg 0.46 m-kg | 168 in 4.27 m | 2402 in-lb 27.8 m-kg |

5.0 PARTS LIST

| Qty -011 | Qty -013 | Qty -015 | Qty -021 | Part Number | Description |
|-------------|-------------|-------------|-------------|---------------|---|
| X | | | | D350-766-011 | INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT) |
| | X | | | D350-766-013 | INTERIOR TRIM KIT (CEILING TRIM KIT) |
| | | X | | D350-766-015 | INTERIOR TRIM KIT (CANOPY POST TRIM KIT) |
| | | | X | D350-766-021 | INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT) |
| 1 | | | | D3655-1 | PANEL |
| 1 | | | | D3655-3 | PANEL |
| | 1 | | | D3656-1 | PANEL |
| | 1 | | | D3656-3 | PANEL |
| | | | 1 | D3889-041 | PANEL, FLOOR |
| | | | 1 | D3890-041 | PANEL, WALL |
| | | | 1 | D3891-041 | PANEL, FWD LH |
| | | | 1 | D3891-042 | PANEL, FWD RH |
| | | | 1 | D3944-1 | PLACARD |
| | | | 4 | D3945-041 | BRACKET |
| | | 1 | | D3946-1 | PANEL, CENTER POST |
| | | 1 | | D3947-1 | PANEL, UPPER LH POST |
| | | 1 | | D3947-2 | PANEL, UPPER RH POST |
| | | 1 | | D3947-3 | PANEL, LOWER LH POST |
| | | 1 | | D3947-4 | PANEL, LOWER RH POST |
| | | | 3 | D3948-041 | PLATE, ANCHOR |
| | | | 4 | D3948-043 | PLATE, ANCHOR |
| | | | 14 | AN525-10R7 | SCREW |
| | | | 4 | AN525-10R9 | SCREW |
| 2 | | | | AN526-1032R12 | SCREW |
| 2 | | | | AN526-1032R20 | SCREW |
| | 15 | | | AN526-1032R9 | SCREW |
| | | | 8 | CCR264SS3-2 | RIVET |
| | 30 | | | CCR264SS3-3 | RIVET |
| 8 | | | | CCR274SS3-4 | RIVET |
| | | | 8 | CR3213-4-02 | RIVET (OR M7885/2-4-02) |
| | | | 12 | CR3523-4-02 | RIVET (OR M7885/4-4-02) |
| | | | 16 | CR3523-4-03 | RIVET (OR M7885/4-4-03) |
| 4 | 15 | | 4 | MS21059L3 | NUTPLATE (OR MS21059-3) |

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Revision: C
Date: 09.06.08

50945